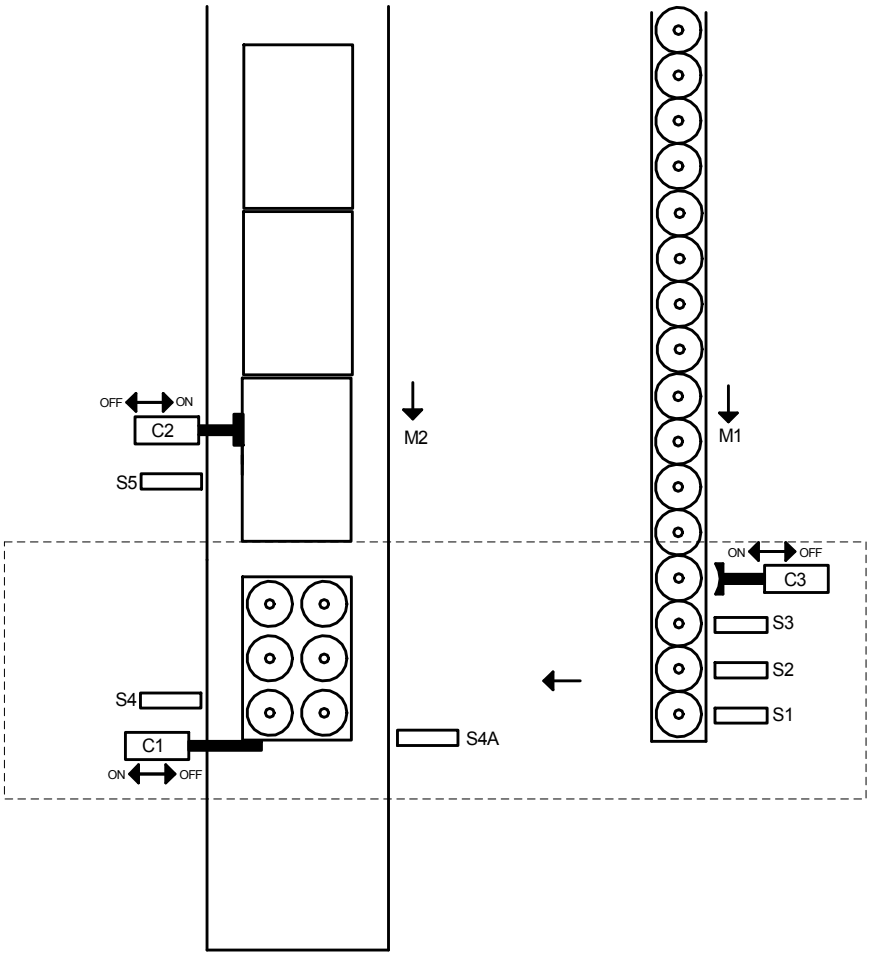
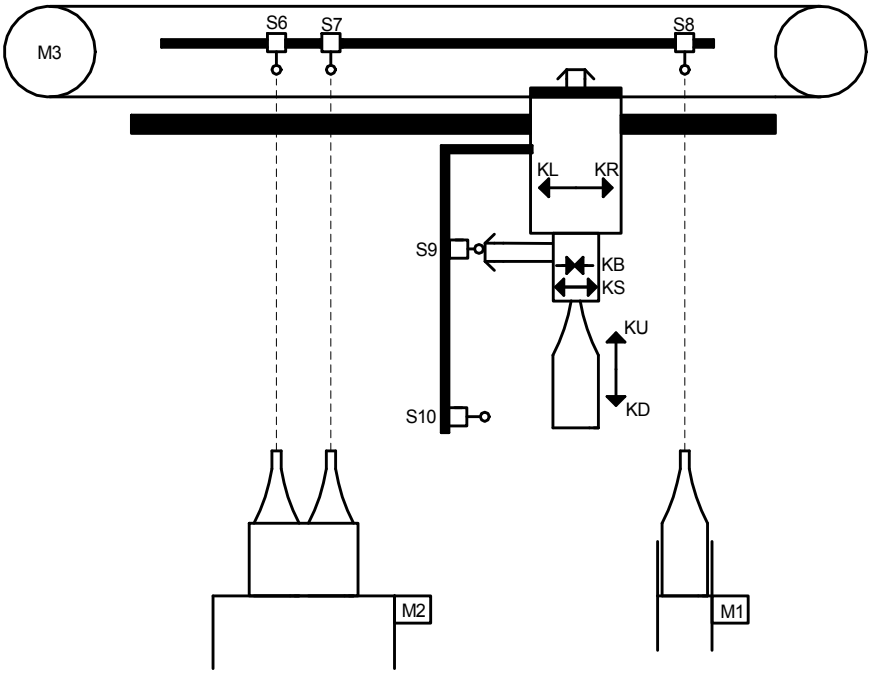
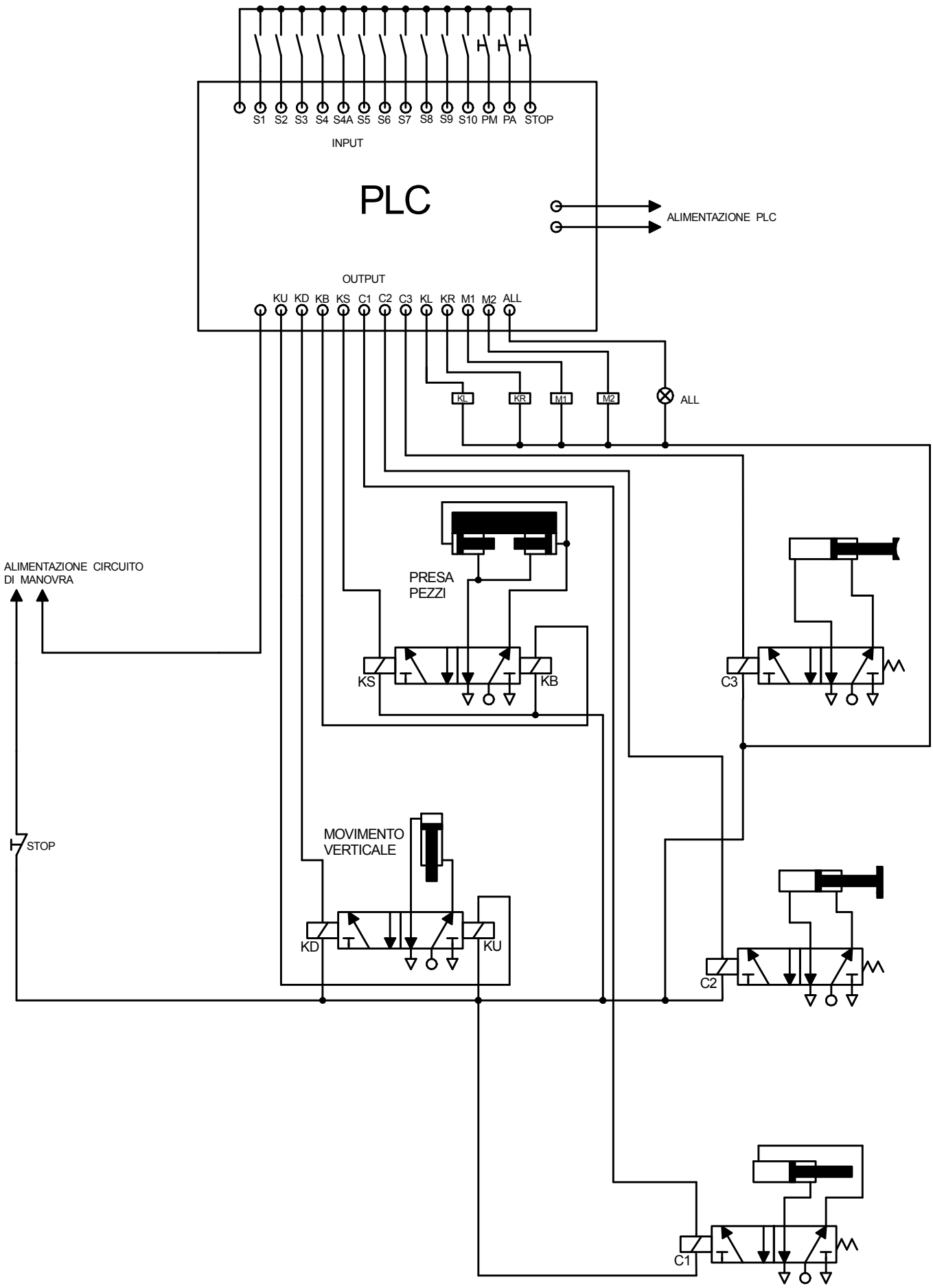
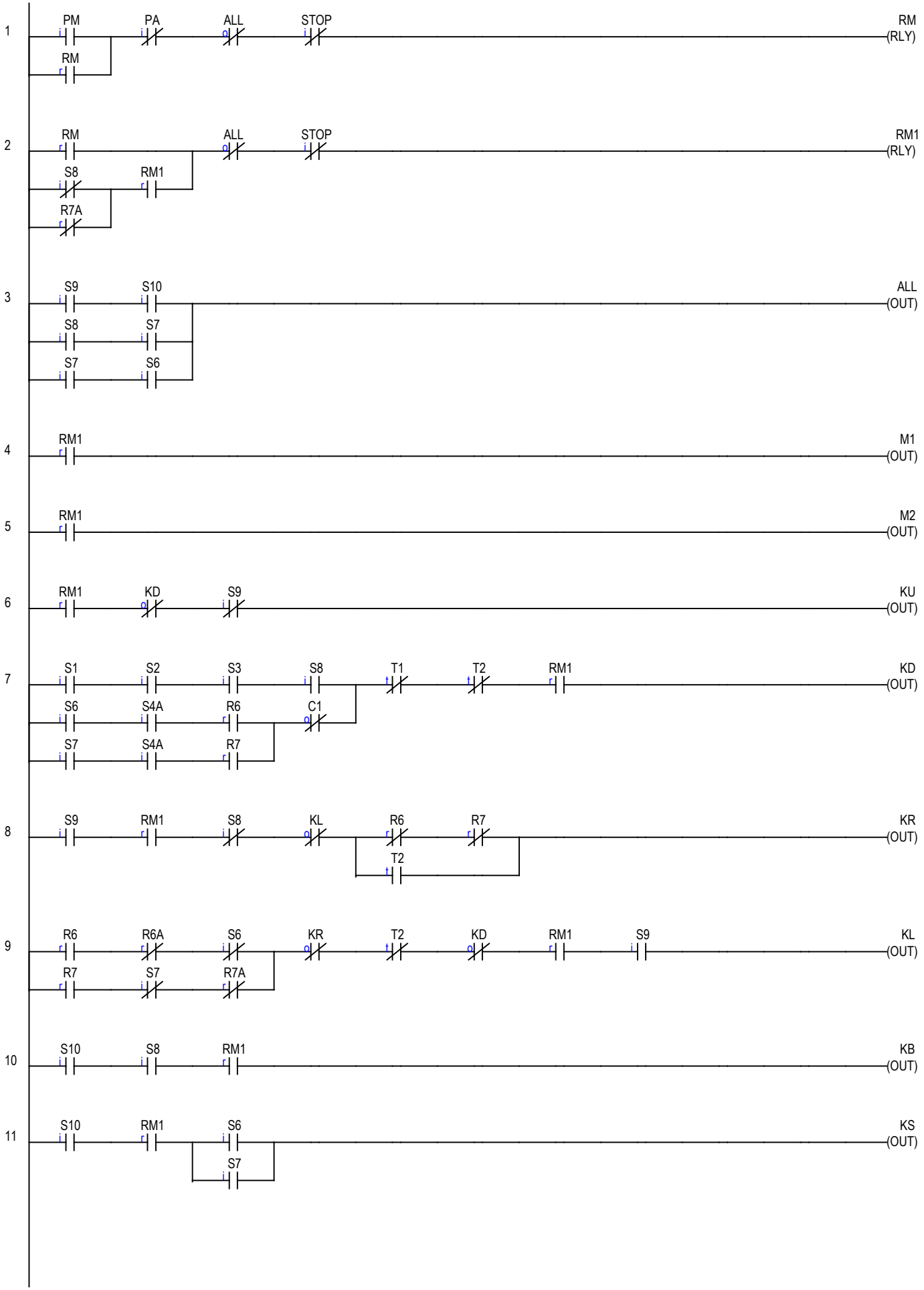
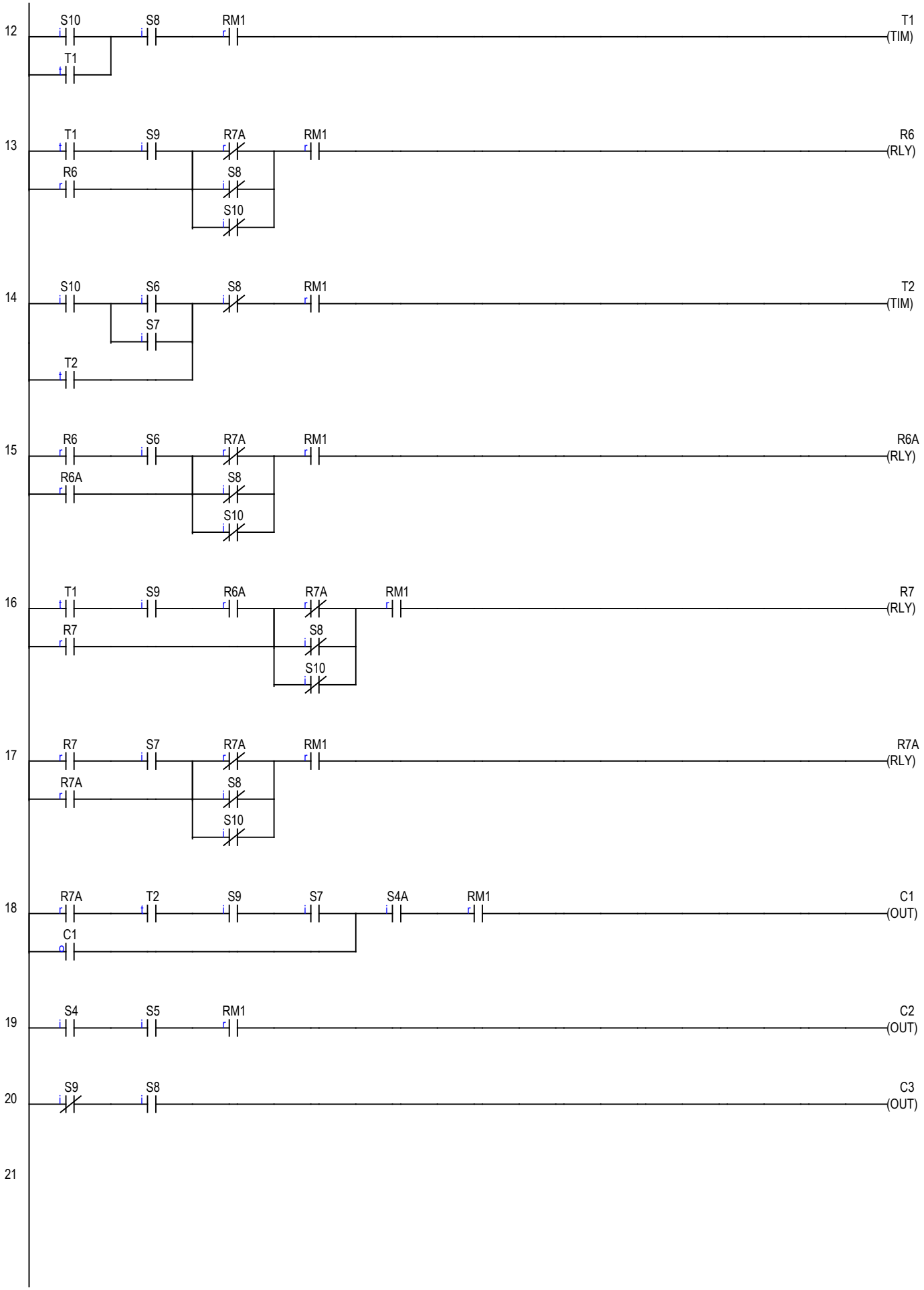

OFF
ON
C2
S5
M2
M1
ON
OFF
C3
S3
S2
S1
S4
C1
ON
OFF
S4A


M3
S6
S7
S8
KL
KR
S9
KB
KS
KU
KD
S10
M2
M1


S1 S2 S3 S4 S4A S5 S6 S7 S8 S9 S10 PM PA STOP
INPUT
PLC
ALIMENTAZIONE PLC
OUTPUT
KU KD KB KS C1 C2 C3 KL KR M1 M2 ALL
KL
KR
M1
M2
ALL
ALIMENTAZIONE CIRCUITO
DI MANOVRA
PRESA
PEZZI
KS
KB
C3
STOP
MOVIMENTO
VERTICALE
KD
KU
C2
C1


1
PM
PA
ALL
STOP
RM
(RLY)
RM
2
RM
ALL
STOP
RM1
(RLY)
S8
RM1
R7A
3
S9
S10
ALL
(OUT)
S8
S7
S7
S6
4
RM1
M1
(OUT)
5
RM1
M2
(OUT)
6
RM1
KD
S9
KU
(OUT)
7
S1
S2
S3
S8
T1
T2
RM1
KD
(OUT)
S6
S4A
R6
C1
S7
S4A
R7
8
S9
RM1
S8
KL
R6
R7
KR
(OUT)
T2
9
R6
R6A
S6
KR
T2
KD
RM1
S9
KL
(OUT)
R7
S7
R7A
10
S10
S8
RM1
KB
(OUT)
11
S10
RM1
S6
KS
(OUT)
S7


12
S10
S8
RM1
T1
(TIM)
T1
13
T1
S9
R7A
RM1
R6
(RLY)
R6
S8
S10
14
S10
S6
S8
RM1
T2
(TIM)
S7
T2
15
R6
S6
R7A
RM1
R6A
(RLY)
R6A
S8
S10
16
T1
S9
R6A
R7A
RM1
R7
(RLY)
R7
S8
S10
17
R7
S7
R7A
RM1
R7A
(RLY)
R7A
S8
S10
18
R7A
T2
S9
S7
S4A
RM1
C1
(OUT)
C1
19
S4
S5
RM1
C2
(OUT)
20
S9
S8
C3
(OUT)
21